

QSiil 6101 Condensation cure for potting applications

| Description | Property | Test Method | Value |
|---|-------------------------|----------------|-----------------------|
| PRODUCT DESCRIPTION QSiil 6101 is a 100% silicone solids elastomer designed for electrical potting applications. The two-component system offers quick curing, a low modulus, and is a self-bonding material. This material also has good primerless adhesion to a variety of substrates. | Uncured Product | | |
| | Cure Profile | | 24 hrs at 25°C |
| Key Features <ul style="list-style-type: none"> • 100% solids • Fast curing, low viscosity, very flowable • Excellent adhesion to many substrates including polycarbonate, PPO/PS & PPE/PS • UL listed in file No. E205830, meets UL requirements for solar J-box potting Application Solar panel / photovoltaic cell junction box potting | Cure Type | | Condensation |
| | Density A | BS ISO 2781 | 1.21 |
| | Density B | BS ISO 2781 | 0.96 |
| | Gel Time at 25°C/77°F | | 4 min |
| | Mix Ratio By Weight | | 100:8 |
| | Rheology | | Liquid |
| | Viscosity Mixed | Brookfield | 6000 cP |
| | Cured Product | | |
| | Color | | Black |
| | Hardness Shore A | ASTM D 2240-95 | 30 |
| UL File No. | | E205830 | |
| Electrical Properties Comparative Tracking Index (volts) | | | >600 volts |
| | Adhesion Testing | | |
| Lap Shear Adhesive Strength on Polycarbonate (lbf) | | | 71 lbf |
| Storage Max Storage Temperature Shelf Life | | | 38 °C / 100 °F |
| | | | 12 mths |

| UNCATALYZED | | |
|------------------|-----------|---------------|
| PROPERTY | QSil 6101 | QSil Cat 6101 |
| Appearance | Black | Clear |
| Viscosity | 6,700 cps | 30 cps |
| Specific Gravity | 1.21 | 0.96 |

| CATALYZED 24 hours at 25 °C | |
|--|------------------|
| MIX RATIO 100:8 by weight, 10:1 by volume | |
| PROPERTY | RESULT |
| Gel Time at 25 °C * | 4 minutes |
| Durometer | 30, Shore A |
| Adhesion | |
| Aluminum | Cohesive Failure |
| Polycarbonate | Cohesive Failure |
| PPE/PS Blends | Cohesive Failure |
| PPO/PS Blends | Cohesive Failure |
| Lap Shear (polycarbonate/polycarbonate) | |
| 12H at RT | 62 lbf |
| 24H at RT | 65 lbf |
| 72H at RT | 71 lbf |
| 168H at 85 °C/85%RH | 62 lbf |
| 1,000H at 85 °C/85RH | 60 lbf |
| Minimum Cure Time to 100% Cohesive Failure | |
| Aluminum | 6 hours |
| Polycarbonate | 16 hours |
| PPE/PS Blends | 24 hours |
| PPO/PS Blends | 3 hours |

* Gel time is defined as the time required for the material to become a solid or a semi-solid

| UL Results at 3mm (File E205830) | |
|----------------------------------|-----|
| UL 94 | V-1 |
| HAI | 1 |
| HWI | 3 |
| CTI | 0 |

ADHESION

Ensure the surface is clean and free of any foreign substances. Clean the surface of the substrate to be adhered to with a suitable solvent for best results. MIXING In order to achieve optimum performance, the same lot number of QSil 6101 and QSil Cat 6101 should be used. QSil 6101 should be thoroughly mixed prior to use.

Mixing by hand: Mixing by hand is not recommended for this product. If mixing by hand, QSil 6101 is catalyzed with QSil Cat 6101 at a mix ratio of 100:8 by weight. The volume of the container should be 3 – 4 times the volume of the material to be mixed. Accurate weighing of all components, on a suitable scale, is essential for optimal product performance when mixing by hand. Mixing and dispensing with automatic equipment: QSil 6101 is catalyzed with QSil Cat 6101 at a 10:1 ratio by volume. Use a system that will properly mix the A and B components. CHT USA has identified cartridges and static mixers that work extremely well with this material. Please contact your customer service representative for information on 400 ml cartridges as well as for the appropriate static mixers. This material can be easily machine dispensed and CHT USA has demonstrated this in conjunction with Graco. QSil 6101 can be readily dispensed through a PR-70V with excellent mixing with the appropriate static mixer. There are additional equipment suppliers who can also provide pumps that will adequately mix QSil 6101. Contact your sales or customer service representative for additional information.

DE-AERATION

Machine mixed material does not normally need to be de-aired.

STORAGE See product label and/or CoA for specific "Use By Date". Product should be stored in its original, unopened container. Storage beyond the date specified on the label does not necessarily mean that the product is no longer usable. In this case, the properties required for the intended use should be checked for quality assurance reasons.

Revision Date 29 Apr 2021

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